

Date: Monday, 27/10/2008 2:16:18 PM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BEARING		
Job Number	: 42977			Part Number	: D2611	
Estimate Number	: 10807			Drawing Number	: D2611	
P.O. Number	:			Project Number	: N/A	
This Issue	: 27/10/2008		S.O. No.	:		
Prsht Rev.	: NC			Drawing Revision	: REV.C	
First Issue	: / /		Type	: PURCHASED PARTS		
Previous Run	: 40518			Material	:	
Written By	:			Due Date	: 03/11/2008	
Checked & Approved By	: JUL 08 10.28			Qty:	40	Um: Each
Comment	: Est Rev:B 99.06.23 Re-format DM Change to SS, Change Supplier- Rev.C 07.03.14 EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: 7469 Purchase part as per Dwg D2611 Possible supplier: McMaster P/N: 63215K34 Material release note required	<p>C 208/10/28 ④0</p>
2.0	63215K34	Bearing	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s) Bearing	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached	<p>Lcty/29 ④0</p>
4.0	QC6	DIMENSIONAL CHECK	 <p>S 08/10/29 ④0 counter</p>
		Comment: DIMENSIONAL CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 38	<p>88 08/10/30 ④0</p>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 42977

Part Number: D2611

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/10/31 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MWF 08-10-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

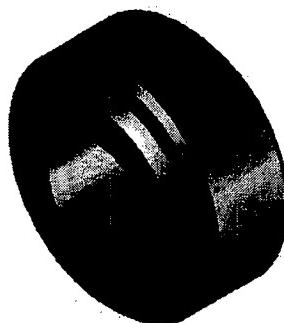
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



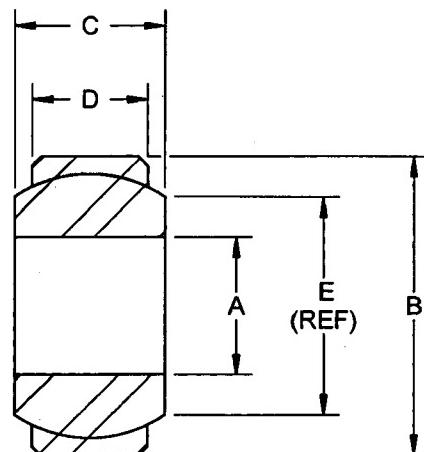
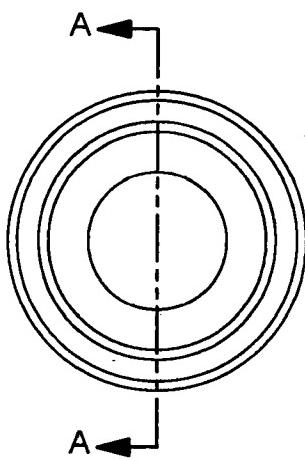
DESIGN <i>QP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D2611	REV. C	SHEET 1 OF 1
DATE 06.09.20		TITLE BEARING	SCALE NTS	
REV A	DATE 97.07.31	DESCRIPTION NEW ISSUE		
B	01.07.04	RE-DRAWN		
C	06.09.20	CHANGE TO SS; CHANGE SUPPLIER		

SPECIFICATION CONTROL DRAWING



RELEASED

06.11.17 *#*



SECTION A-A

C

A	B	C	D	E (REF)	POSSIBLE SUPPLIER
0.375	0.813	0.406	0.313	0.592	McMASTER-CARR P/N 63215K34N TO UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. <i>40977</i>

NOTES:

- 1) STAINLESS STEEL BALL JOINT SWIVEL BEARING
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *40977*

McMASTER-CARR®

200 Aurora Industrial Pkwy
Aurora, OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Main Finished Goods Location

Purchase Order
PO00007469

McMaster-Carr Number
7727955-01

Page 1 of 1

10/28/2008

Line	Description	Ordered	Shipped
1	63215K34 Stainless Steel Ball Joint Swivel Bearing, PTFE Lined, 3/8" ID, 13/16" OD, 13/32" Overall Width	40 Each	40
2	91525A120 Type 316 Stainless Steel Large-OD Flat Washer, 1/4" Screw Size, 9/32" ID, 1" OD, .040"-.060" Thickness, Packs of 25	4 Packs	4

A11

3 - 482 - 03	07 - 38	K34	40 EA
2 - 703			

2

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog.

Jason Wolfe
Compliance Manager

S
08/08/29

Dart Aerospace Ltd

EXP

Assembly
Area

11

Cycle

24

Shelf
137

3

2 li

Documents

2

FW1WB
10/28/21
09:40:10
916

8030735375595

